



NORDICA®

ENG

**SKI SOCKS
AND UNDERWEAR
COLLECTION
2018/2019**



SKI SOCKS

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UNDERWEAR

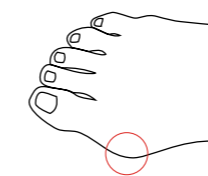
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NORDICA FW 2018-2019 SOCKS LINE

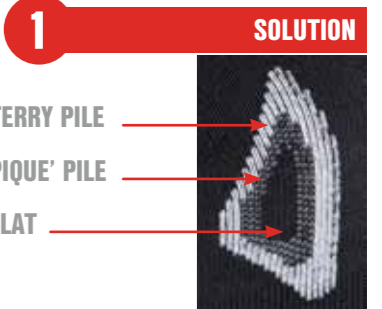
WHAT'S NEW

- **INTRODUCING BRAND NEW TECHNOLOGIES.**
- **NORDICA SOCKS HAVE BEEN DESIGNED IN CLOSE COOPERATION WITH NORDICA DEVELOPERS AND TESTERS.**
- **OUR PRODUCTS GIVE AN ADDITIONAL HELP TO NORDICA BOOTS IN RELIEVING THE MOST COMMON FEET PROBLEMS DURING SKIING.**

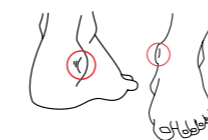
MULTI DENSITY CUSHIONING



This is associated with increased prominence of the first metatarsal head. The cause may be pronounced medial displacement of the first metatarsal, or pronounced lateral deviation of the big toe. Abrasion between the metatarsal head and the shoe irritates the skin and subcutaneous tissue resulting in the release of reactive fluid. Bursitis takes the form of an inflamed swelling.



ADDITIONAL PADDING



If the malleoli, especially the inner malleolus, are swollen, it is a result of rubbing from footwear, this may cause malleolar bursitis.



COMFORT TOE BOX



This is an inflammation along the edge of the nail. The result is a swelling, termed "granuloma", which, in many instances, becomes infected. This inflammation may be caused by boots that are too narrow in the forefoot, or are too short in length, depriving the toes of the space they need.



ACHILLES TENDON



The part of the heel that protrudes most is the rearmost part. This is the area that contains the Achilles tendon and the sac through which it runs. When a change has taken place in the rear profile of the heel, the Achilles tendon and its sac are squeezed between the heel bone and the boot, thus causing inflammation of the retrocalcaneal sac, in other words, bursitis. In more serious cases, the inflammation also involves the tendon, leading to tendonitis.



ENGINEERED TO ENSURE THE MAXIMUM COMFORT AND PERFORMANCE TO ALL SKIERS

ACrylic

ACRYLIC

This synthetic fibre is soft, warm, lightweight, machine washable, fast drying and long wearing. It resists shrinkage, sagging and stretching. It does not itch, it is excellent for cushioned products and has high wicking properties.

ELASTANE

This synthetic fibre is strong, lightweight, flexible, comfortable, machine washable and shape retentive. It stretches over five times its relaxed length and fully recovers. A common trademark of elastane is Lycra® (DuPont).

NANO GLIDE™

NANOGLIDE

It significantly reduces friction between the sock and the skin, eliminating blisters and irritations, and guaranteeing the comfort and performance that an active person demands.

Polyester

POLYESTER

Polyester is used in garments because of its wrinkle-resistant property and its ability to retain its shape. Since these garments are frequently worn and washed, its stain and abrasion resistance and its durability are also desirable. It is easy to wash and quick to dry.

SOCKS SIZES

SIZES	E.U.	U.K.	U.S. MEN'S	U.S. WOMEN'S
XXS	27-30	9-11½	10-12½	10-12½
XS	31-34	12-2	13-3	13-3
S	35-38	2½-5		5½-7½
M	39-42	5½-8	6½-9	8-10½
L	43-46	8½-12	9½-12½	

resistex

COPPER- RESISTEX

RESISTEX® COPPER has an effect on microorganism cell wall and can therefore eliminate a broad spectrum of microbes, thus helping to reduce the bad smells caused by them.

MERINO WOOL BLEND

Merino Wool Blend features natural insulating properties making it ideal for use at almost every temperature. Able to absorb 30% of its own weight before feeling damp, Merino Wool will keep your feet dry, warm and comfortable.

NILIT® HEAT

NILIT HEAT

Naturally capturing bodyheat for exceptional warming results. Like a cup of espresso on a cool winter's day, NILIT® heat nylon 6.6 yarn, made with coffee charcoal, warms wearers by trapping natural body temperature in the garment, for maximum comfort and performance all day long.

POLYPROPYLENE

The high vapour and moisture management transport properties allow the feet to stay warm and feel dry even under the most extreme conditions. This synthetic fibre is lightweight, hydrophobic, durable and resilient.

UNDERWEAR SIZE

SEAMLESS	CUT AND SEWN
XS/S	S
M/L	M
XL/XXL	L
	XL

WE CREATE THE MOST ADVANCED TEXILE TECHNOLOGY



CUSHIONING

The sock can have a loop pile knitting all over it or it can be flat knitted with targeted reinforcements in some specific areas.



WARMTH

The warmth level of a sock depends on many things, for instance the materials used or the type of knitting.



COMFORT

Almost all Nordica socks ensure an extraordinary comfort, thanks to their special welt, flat toe seam and elastic bands on arch and ankle.



MOISTURE MANAGEMENT

Ventilated mesh panels and material used help to eliminate the moisture from the skin and fasten the drying process.



WEIGHT

On the base of materials used and knitting technology, socks can be light, medium or heavy weight.



RESISTANCE

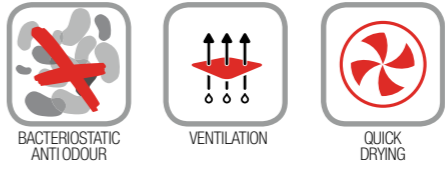
The resistance of a sock is given by the material used to protect the high abrasion areas, especially heel and toe parts.

UNDERWEAR



WARMTH

Different fibers, different knitting technologies and different wearabilities ensure the proper warmth for any need.



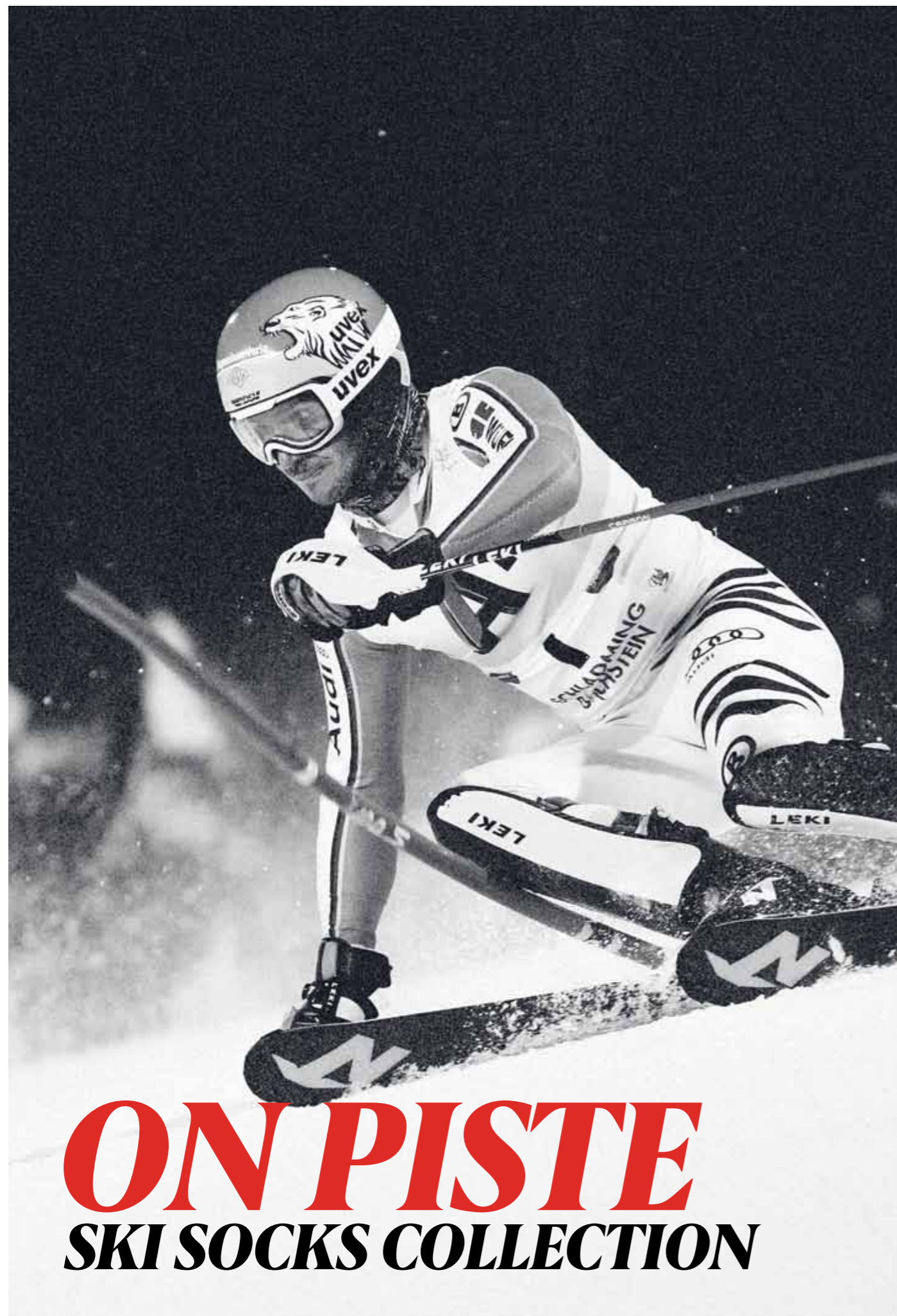
MOISTURE MANAGEMENT

Targeted ventilation areas combined with adapted functional materials offer an optimal management of our body's moisture and prevent the growth of bacteria.



WEIGHT

The different thicknesses of the Nordica baselayer underwear satisfy the needs of all skiers and winter addicted.



EXTREMELY PERFORMING SOCKS FOR SKI RACERS.

FOR SKIERS LOOKING AT
PERFORMANCE WITH NO
COMPROMISE.



**NEW REINFORCEMENT
STRUCTURE**

A brand new adaptive reinforcement structure split in 2 parts ensures a perfect fit to all legs.



**FRICTION
FREE**

Nanoglide® in heel and toe areas ensures no friction between skin & fabric, preventing blisters in critical areas.



**MALLEOUS
PROTECTION**

Extra cushioned zones developed with Nordica R&D team in order to ensure maximum comfort and protection on malleolus areas.

SOCKS / ON PISTE / MEN'S & WOMEN'S



NORDICA COMPETITION
13565 01 BLACK/RED
S M L

The new Nordica Competition sock combines the anti odor and bacteriostatic properties of “coffee fiber” with an innovative design (malleolus protection and adaptive leg reinforcement).

specs
UNIT: 1 PACK
SIZES: S, M, L
COLORS: 01 BLACK/RED
CONSTRUCTION: FLAT WITH REINFORCEMENTS, LEFT AND RIGHT

composition
90% POLYAMIDE
8% POLYAMIDE NANOGLIDE
2% ELASTANE

NILIT[®] HEAT

NANOGLIDE[™]

POLYAMIDE



TARGETED
CUSHIONING



MEDIUM
WARMTH



QUICK DRYING



BACTERIOSTATIC
ANTI ODOUR



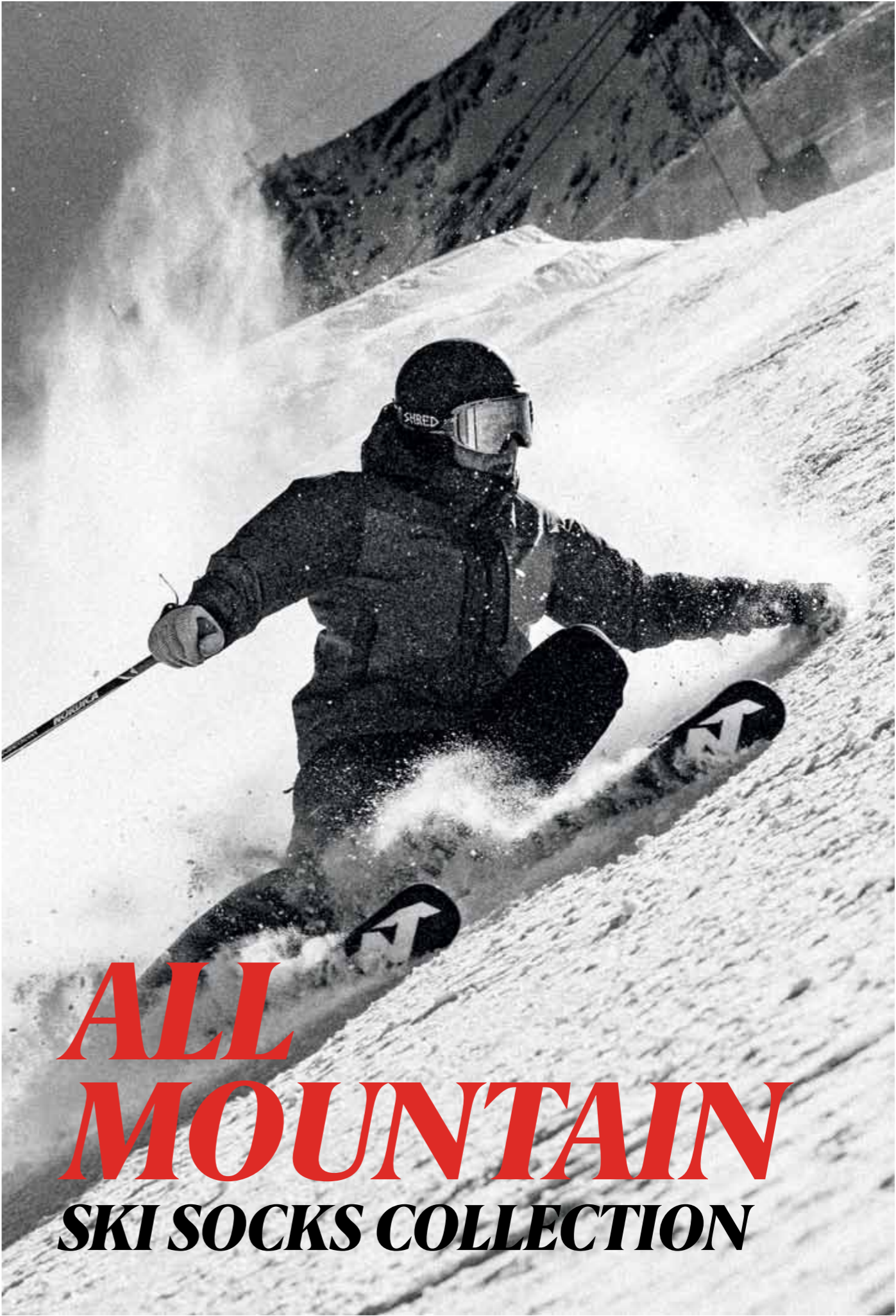
EXTRA
COMFORT



EXTRA RESISTANT
NO FRICTION



LIGHT
WEIGHT



PERFECT MATCH SPEEDMACHINE PRO



ALL MOUNTAIN SOCK PERFECT FOR ANY SITUATION.

MATCHING AND COMPLETING
THE OUTSTANDING FEATURES
OF THE SPEEDMACHINE BOOTS



MALLEOLUS PROTECTION

Extra cushioned zones developed with Nordica R&D team in order to ensure maximum comfort and protection on malleolus areas.



ACHILLES TENDON ADAPTIVE PROTECTION

Specifically designed reinforcement in the Achilles tendon area to ensure protection from scratches and blisters.



MULTI DENSITY PROTECTIONS

Smartly designed protections placed on big toe critical areas to increase the comfort inside the boot.

SOCKS / ALL MOUNTAIN / MEN'S & WOMEN'S



SPEEDMACHINE PRO
13566 01 BLACK/RED
S M L



13566 02 RED/BLACK
S M L



13566 03 LT BLUE/RAW
S M L



All mountain ski sock made in polypropylene featuring a great moisture management. The anti-friction adaptive reinforcements in the most critical areas ensure the best fit and comfort.

specs
UNIT: 1 PACK
SIZES: S, M, L
COLORS: 01 BLACK/RED, 02 RED/BLACK, 03 LT BLUE/RAW
CONSTRUCTION: FLAT WITH REINFORCEMENTS, LEFT AND RIGHT

composition
46% POLYPROPYLENE
45% POLYAMIDE
7% POLYAMIDE - NANOGLIDE
2% ELASTANE

POLYPROPYLENE

POLYAMIDE

NANOGLIDE™



SOCKS / ALL MOUNTAIN / MEN'S



HIGH PERFORMANCE MAN
13567 01 BLACK/RED
S M L
13567 02 RED/BLACK
S M L
13567 03 NAVY/NEON ORANGE
S M L

The Nordica High Performance sock has the latest knitting technology combined with a comfortable Merino wool. Thanks to the special twisted Lycra® used, it improves the feeling inside the boot ensuring the best skiing quickness and precision. The new and improved version of the Nordica High Performance sock features the comfort of Merino wool with some smartly designed reinforcement in big toe area in different densities.

specs
UNIT: 1 PACK
SIZES: S, M, L
COLORS: 01 BLACK/RED, 02 RED/BLACK, 03 NAVY/NEON ORANGE
CONSTRUCTION: FLAT WITH REINFORCEMENTS, LEFT AND RIGHT

composition
30% POLYAMIDE
27% MERINO WOOL
27% ACRYLIC
14% POLYPROPYLENE
2% ELASTANE





SOCKS / ALL MOUNTAIN / MEN'S & WOMEN'S



ALL MOUNTAIN 2PP
10928 09 BLACK/RED
S M L
10928 15 NAVY/ORANGE/WHITE
S M L
10928 16 ANTHRA/BLACK/FUXIA
S M L

This sock is offering an extremely comfortable fit by locking the calf into a special non-binding construction. In addition to this, the targeted wool construction enhances the insulation of the foot from the external environment.

specs
UNIT: 2 PACK
SIZES: S, M, L
COLORS: 09 BLACK/RED, 15 NAVY/ORANGE/WHITE, 16 ANTHRA/BLACK/FUXIA
CONSTRUCTION: FLAT WITH REINFORCEMENTS

composition
34% MERINO WOOL
34% ACRYLIC
30% POLYAMIDE
2% ELASTANE





SOCKS / ALL MOUNTAIN / WOMEN'S



HIGH PERFORMANCE WOMAN
13568 01 DK GREY
S M
13568 02 GIADA
S M
13568 03 OFF WHITE
S M

The generous and targeted cushioning combined with heel and toe reinforced construction make this sock the ideal performance sock for women's skiing. The special twisted Lycra® used notably improves your feeling inside the boot. The new and improved version of the Nordica High Performance sock features the comfort of Merino wool with some smartly designed reinforcement in big toe area and around the malleolus. These reinforcement are knitted in different densities.

specs
UNIT: 1 PACK
SIZES: S, M
COLORS: 01 DK GREY, 02 GIADA, 03 OFF WHITE
CONSTRUCTION: FLAT WITH REINFORCEMENTS, LEFT AND RIGHT

composition
31% POLYAMIDE
27% ACRYLIC
27% MERINO WOOL
13% POLYPROPYLENE
2% ELASTANE





SOCKS / ALL MOUNTAIN / MEN'S & WOMEN'S



ALL MOUNTAIN COMFORT
12701 01 BLACK/NEON GREEN
S M L
12701 02 BLUE/NEON ORANGE
S M L
12701 03 RED/GREY
S M L
12701 04 GREEN/BLACK
S M L

This multi-purpose sock combines the warmth of high bulk acrylic terry with the resistance of the targeted inserts of polyamide in the most critical areas (heel, toe and shinbone). It offers protection and comfort under any weather and snow condition.

specs
UNIT: 1 PACK
SIZES: S, M, L
COLORS: 01 BLACK/NEON GREEN, 02 BLUE/NEON ORANGE, 03 RED/GREY, 04 GREEN/BLACK
CONSTRUCTION: FULL TERRY

composition
74% ACRYLIC
24% POLYAMIDE
2% ELASTANE





KIDS

SKI SOCKS COLLECTION

SOCKS / ALL MOUNTAIN / JUNIOR



TECH JUNIOR

12703 01 DARK BLUE/ORANGE
XXS XS S

12703 02 ORANGE/DARK BLUE
XXS XS S

Technical sock for kids made of the finest Merino wool. Its very thin construction, combined with the technical reinforcements in nylon and polypropylene for resistance and moisture management, ensures the best performance to the young champions.

specs

UNIT: 1 PACK

SIZES: S, M, L

COLORS: 01 DARK BLUE/ORANGE, 02 ORANGE/DARK BLUE

CONSTRUCTION: FLAT WITH REINFORCEMENTS

composition

46% POLYAMIDE
19% ACRYLIC
19% MERINO WOOL
14% POLYPROPYLENE
2% ELASTANE



POLYAMIDE

Acrylic

POLYPROPYLENE



SOCKS / ALL MOUNTAIN / JUNIOR



MULTISPORTS WINTER 2PP JUNIOR

13569 51 BLUE/NEON GREEN/MID GREY MEL
+ BLUE/NEON GREEN
XXS XS S



13569 52 RED/NEON ORANGE/MID GREY MEL
+ MID GREY MEL/NEON ORANGE
XXS XS S

Full terry kids ski socks for the maximum warmth and comfort in all weather conditions. Brand new design for 2018 collection.

specs

UNIT: 2 PACK

SIZES: XXS, XS, S

COLORS: 51 BLUE/NEON GREEN/MID GREY MEL + BLUE/NEON GREEN, 52 RED/NEON ORANGE/MID GREY MEL + MID GREY MEL/NEON ORANGE

CONSTRUCTION: FULL TERRY

composition

83% ACRYLIC
16% POLYAMIDE
1% ELASTANE



POLYAMIDE





MOUNTAIN ACTIVE

SKI SOCKS COLLECTION



***NEW
STRIDER 2.0***

THE NEW SOCK TO LIVE THE MOUNTAIN AT 360°

FOR ADVENTURES WHO ENJOY SKI AND MOUNTAINEERING IN ALL WEATHER AND SNOW CONDITIONS.



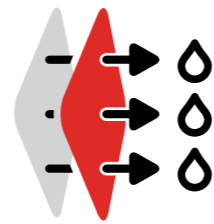
MALLEOUS PROTECTION

Extra cushioned zones developed with Nordica R&D team in order to ensure maximum comfort and protection on malleolus areas.



COPPER TECHNOLOGY

Resistex® Copper protects your feet from germs and bacteria potentially harmful for human health. It inhibits their breeding in the areas where it is used.



MOISTURE MANAGEMENT

The Dryarn® ground fibre is lightweight, insulating and breathable. These unique features are enhanced by the polypropylene used in the sole and in the targeted reinforcements, which moves quickly and naturally the perspiration away from the body.

SOCKS / MOUNTAIN ACTIVE / MEN'S & WOMEN'S



STRIDER 2.0

13570 01 DK BLUE/ORANGE
S M L



Thanks to its outstanding quick drying features, this is the perfect sock for the powder snow! In addition, its special construction makes it suitable for mountaineering and backcountry skiing. It makes every day a best day, from the mountain to the chair! The version 2.0 have been upgraded with an additional malleolus protection to increase the comfort.

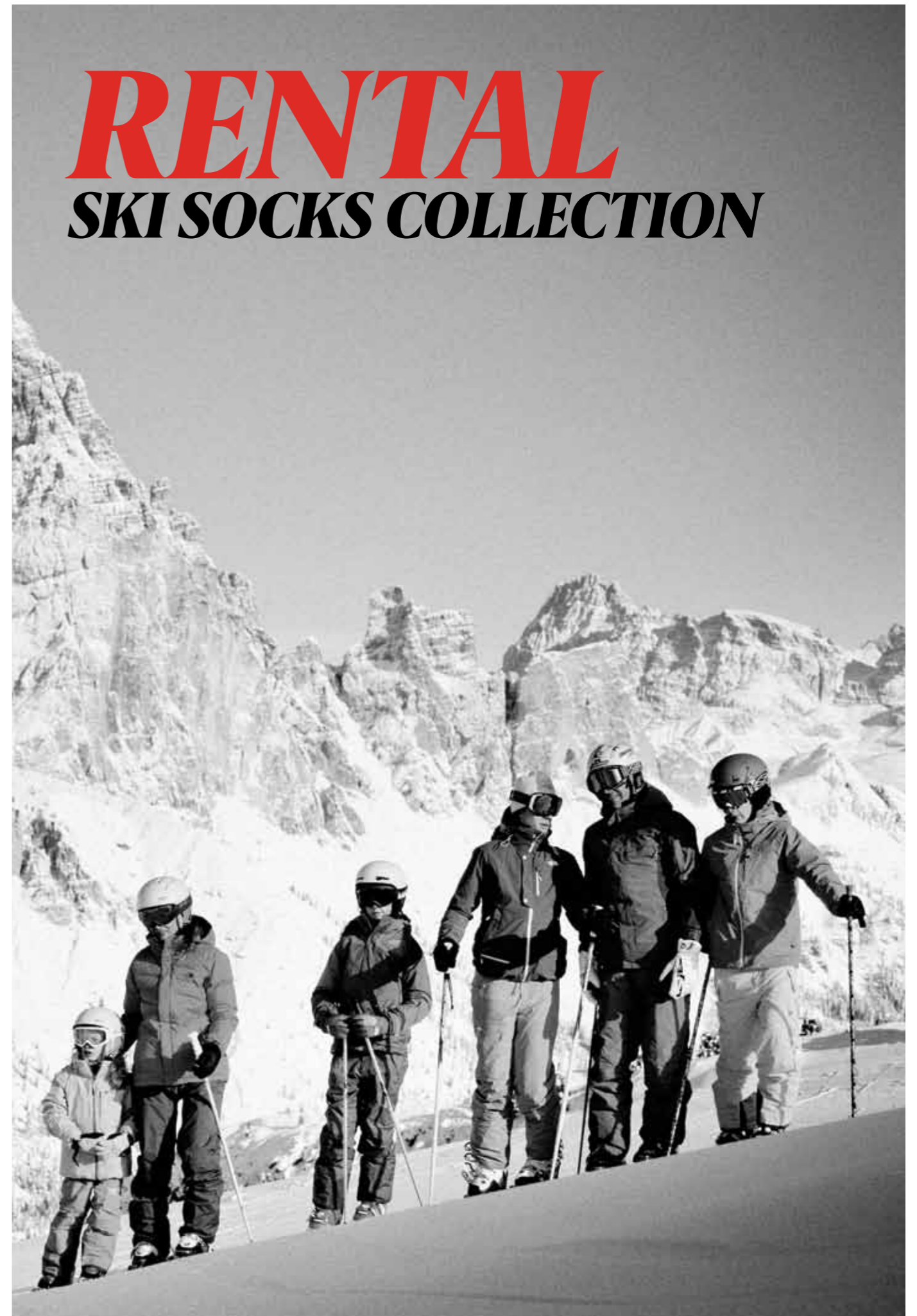
specs
UNIT: 1 PACK
SIZES: S, M, L
COLORS: 01 DK BLUE/ORANGE
CONSTRUCTION: FLAT WITH REINFORCEMENTS

composition
79% POLYAMIDE
17% POLYPROPYLENE
2% COPPER - RESISTEX
2% ELASTANE



RENTAL

SKI SOCKS COLLECTION



SOCKS / *RENTAL SOCKS* / MEN'S & WOMEN'S



RENTAL		
12704 02 RED/ANTHRACITE	12704 04 LT GREY/GIADA	12704 05 DK BLUE/GREY
S M L	S M L	S M L

This multi-purpose sock is ideal for the rental stores. It combines the warmth of high bulk acrylic with the moisture management properties of polypropylene used in the sole part. It offers protection and comfort under any weather and snow condition. No worries anymore if you will forget home your ski socks!

specs
UNIT: UNIT: 1 PACK
SIZES: S, M, L
COLORS: 02 RED/ANTHRACITE, 04 LT GREY/GIADA, 05 DK BLUE/GREY
CONSTRUCTION: FLAT WITH REINFORCEMENTS

composition

53%

ACRYLIC

20%

POLYPROPYLENE

15%

POLYAMIDE

10%

POLYESTERE

2%

ELASTANE



UNDERWEAR
COLLECTION

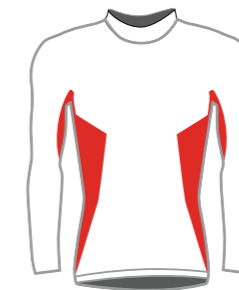
MAXIMUM COMFORT AND PERFORMANCE COMPETITION

WARM AND DRY IN ALL CONDITIONS NORDICA BASE LAYER NEW LINE IS ENGINEERED TO ENSURE THE BEST PERFORMANCE AND FIT.



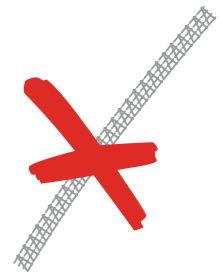
DOUBLE LAYER

Technical polypropylene based fibres are light weight and breathable, and they do not itch. Resistance is ensured by nylon in the outer part of the garment.



VENTILATED ZONES

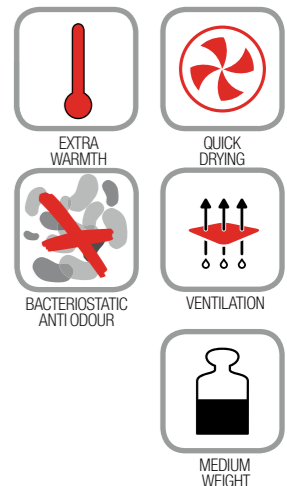
Differently knitted zones ensure the proper air circulation and ease the moisture transport.



SEAMLESS

Seamless technology ensures the maximum comfort and fit.

UNDERWEAR / **RACE** / MEN'S & WOMEN'S



COMPETITION

70081 01 DK GREY/BLACK/BLACK SHIRT
XS/S M/L XL/XXL

70082 01 DK GREY/BLACK/BLACK PANTS
XS/S M/L XL/XXL

70081 02 DK GREY/BLACK/FUXIA SHIRT
XS/S M/L XL/XXL

70082 02 DK GREY/BLACK/FUXIA PANTS
XS/S M/L XL/XXL

Competition apparel featuring Dryarn® fibre has the capacity to not absorb moisture, it is highly permeable to water vapour and offers protection for sudden changes in temperature.

specs

UNIT: PIECE (SHIRT OR 3/4 PANTS)

SIZES: XS/S, M/L, XL/XXL

COLORS: 01 DK GREY/BLACK/BLACK, 02 DK GREY/BLACK/FUXIA

FIT: TIGHT

CONSTRUCTION: DOUBLE LAYER, TARGETED KNITTING, SEAMLESS

composition

69% POLIPROPILENE DRYARN

23% POLIAMIDE

8% ELASTANE



UNDERWEAR / *ALL MOUNTAIN* / MEN'S & WOMEN'S





MEDIUM WARMTH



VENTILATION



MEDIUM WEIGHT

70083 01 BLACK/ANTHRA/RED SHIRT

XS-S, M-L, XL-XXL

70084 01 BLACK/ANTHRA/RED PANTS

XS-S, M-L, XL-XXL

70083 02 NAVY/GIADA/PINK SHIRT

XS-S, M-L, XL-XXL

70084 02 NAVY/GIADA/PINK PANTS

XS-S, M-L, XL-XXL

Baselayer underwear designed to optimally perform in all conditions. While the air channels are ensuring the best perspiration, the double layer construction Microlon®/Nylon keeps the body dry and comfortable.

specs
UNIT: PIECE (SHIRT OR 3/4 PANTS)
SIZES: XS-S, M-L, XL-XXL
COLORS: 01 BLACK/ANTHRA/RED, 02 NAVY/GIADA/PINK
FIT: TIGHT/LOOSE
CONSTRUCTION: DOUBLE LAYER, TARGETED KNITTING, SEAMLESS

composition

92% POLIAMIDE MICROLON

8% ELASTANE



UNDERWEAR / *FREESKI* / MEN'S





MEDIUM WARMTH



HEAVY WEIGHT

70025 03 BLACK/RED SHIRT

M L XL

70026 03 BLACK/RED PANTS

M L XL

This line is created to ensure the maximum comfort to all skiers. Brushed polyester ensures the maximum softness and wearability while the raglan ultra-flat sewing protects from any scratch.

specs
UNIT: PIECE (SHIRT OR PANTS)
SIZES: M, L, XL
COLORS: 03 BLACK/RED
FIT: LOOSE
CONSTRUCTION: SINGLE LAYER, CUT AND SEWN
MINIMUM ORDER QUANTITY 1500 PIECES

composition

100% POLYESTER



Polyester

UNDERWEAR / *FREESKI* / WOMEN'S





MEDIUM WARMTH



HEAVY WEIGHT

70027 A7 ANTHRA/PINK SHIRT

S M L

70028 A7 ANTHRA/PINK PANTS

S M L

This line is created to ensure the maximum comfort to all skiers. Brushed polyester ensures the maximum softness and wearability while the raglan ultra-flat sewing protects from any scratch.

specs
UNIT: PIECE (SHIRT OR PANTS)
SIZES: S, M, L
COLORS: A7 ANTHRA/PINK
FIT: LOOSE
CONSTRUCTION: SINGLE LAYER, CUT AND SEWN
MINIMUM ORDER QUANTITY 1500 PIECES

composition

100% POLYESTER



Polyester

24

25



FIT FOR THE LONG RUN

ACTION PICTURES - PENTAPHOTO / ALESSANDRO BELLUSCIO

DISTRIBUTORS

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